



GLAZED PORCELAIN TILE

Standard: EN 14411:2016 - Annex G

Product Group: Bla - GL

REFERENCE	SIZE (cm) [N]	WORK SIZE (mm)	THICK. (mm)
Freestone Dark Grey	30x60	605x305	7.8

TECHNICAL CHARACTERISTICS	STANDARD TEST	REQUIREMENT EN14411	Value
DIMENSIONS	ISO 10545-2		
- DEVIATION FROM THE WORK SIZE (%)		≤2% (Max.: ±5mm) M: 2≤ J ≤5mm	COMPLIES
- DEVIATION FROM SAMPLE AVERAGE (%)		±0.9mm [7≤N<15] ±0.6% (≤ ±2mm)[N≥15]	
THICKNESS	ISO 10545-2		
- DEVIATION FROM THE WORK SIZE (%)		±0.5mm [7≤N<15] ±0.5% [N≥15]	COMPLIES
STRAIGHTNESS	ISO 10545-2		
- DEVIATION FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±1.5mm) [N≥15]	COMPLIES
SQUARENESS	ISO 10545-2		
- DEVIATION FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±2mm) [N≥15]	COMPLIES
FLATNESS	ISO 10545-2		
- DEVIATION FROM THE DIAGONAL OR FROM THE WORK SIZE (%)		±0.75mm [7≤N<15] ±0.5% (≤±2mm) [N≥15]	COMPLIES
SURFACE QUALITY	ISO 10545-2	95%	COMPLIES
WATER ABSORPTION	ISO 10545-3	<0.5%	COMPLIES
BENDING STRENGHT	ISO 10545-4		and the second second
- BREAKING STRENGTH (N)		≥ 1300 (Thickness ≥ 7.5 mm) ≥ 700(Thicknes< 7.5 mm)	COMPLIES
- RUPTURE MODULE (N/mm2)		≥ 35	COMPLIES
RESISTANCE TO DEEP ABRASION (mm3)	ISO 10545-6	NOT APPLICABLE	~
RESISTANCE SURFACE ABRASION (PEI)	ISO 10545-7	ACORDING TO TEST REPORT	4
STAINING RESISTANCE	ISO 10545-14	Min. Class 3	5
CHEMICAL RESISTANCE	ISO 10545-13		
- ACID RESISTANCE		as per manufacturer	LA
- ALKALI RESISTANCE		as per manufacturer	LA
- RESISTANCE TO HOUSEHOLD CHEMICALS AND SWIMMING POOL SALTS		MIN. B	Α
LINEAR THERMAL EXPANSION	ISO 10545-8		
- COEFFICIENT OF LINEAR THERMAL EXPANSION (K-1)		as per manufacturer	< 9.0x10-6
CRAZING RESISTANCE	ISO 10545-11	REQUIRED	COMPLIES
FROST RESISTANCE	ISO 10545-12	REQUIRED	COMPLIES
THERMAL SHOCK RESISTANCE	ISO 10545-9	RESISTANT	COMPLIES
MOISTURE EXPANSION	ISO 10545-10	< 0.6mm/m	COMPLIES
ANTI-SLIP PROPERTIES			
- WORKROOMS AND FIELDS OF ACTIVITIES WITH RAISED SLIP DANGER	DIN 51130	as per manufacturer, when applicable	R10
- WET-LOADED BAREFOOT AREAS	DIN 51097	as per manufacturer, when applicable	Α
ANTI-SLIP PROPERTIES	ENV 12633	as per manufacturer, when applicable	Class 2
ANTI-SLIP PROPERTIES	1		
WET AREAS	BS 7976	as per manufacturer, when applicable	≥ 36
DRY AREAS		as per manufacturer, when applicable	≥ 36
MPACT RESISTANCE			
OEFFICIENT OF RESTITUTION	ISO 10545-5	≥ 0.55	~
PN3060FRE211_V0			

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Technical Direction

Admnistration

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